



PICK SHEET FOR S45-606 SHIFT HOUSING ASSEMBLY

Updated 10/9/18

		WEDDLE PART #	NOTES
1 _____	BARE SHIFT HOUSING FOR S4/S5	S45-606-05	
2 _____	SEAL FOR SELECTOR SHAFTS	S45-606-02	
1 _____	SMALL CIRCLIP FOR UPDATED RATCHET SHAFT	S45-606-03	
2 _____	CIRCLIP FOR S4/S5 SELECTOR SHAFTS (OUTSIDE OF HOUSING)	S45-606-04	
1 _____	REVERSE LOCKOUT ARM	S45-606-06	
1 _____	CENTERING SPRING FOR RATCHET ASSEMBLY	S45-606-07	
1 _____	SPRING FOR DETENT ARM	S45-606-09	
1 _____	REVERSE DETENT SPRING	S45-606-10	
1 _____	SPRING FOR REVERSE LOCKOUT ARM	S45-606-11	
2 _____	SPRING FOR RATCHET PAWL (.180 X .310)	S45-606-12	
2 _____	ROD END FOR INTERNAL LINKAGE ASSY	S45-606-13	
2 _____	1/4" HIGH COLLAR LOCK WASHER FOR UPPER HEIM	S45-606-14	
1 _____	PIVOT BUSHING FOR REVERSE LOCKOUT ARM	S45-606-15	
1 _____	BALL BEARING, 1/4 X 3/4 X 9/32" (FOR REV LOCKOUT ARM)	S45-606-16	
1 _____	DETENT ROLLER (BALL BEARING, 6 X 19 X 6MM)	S45-606-17	
1 _____	DETENT ARM FOR RATCHET ASSY	S45-606-18	
1 _____	M6 X 1.0 X 12MM HEX BOLT, MODIFIED TO HOLD DETENT BEARING	S45-606-19	
1 _____	DETENT SPRING SEAT (MODIFIED 1/2-20 SOCKET HEAD BOLT)	S45-606-21	
3 _____	1/2" NYLON FLAT WASHER, .060" THICK	S45-606-22	
1 _____	THRUST WASHER UNDER SMALL CIRCLIP ON RATCHET SHAFT	S45-606-23	
1 _____	SLEEVE FOR RATCHET CENTERING SPRING	S45-606-24	
1 _____	RATCHET WHEEL	S45-606-25	
1 _____	RATCHET SHAFT	S45-606-26	
1 _____	RATCHET DRIVER	S45-606-27	
2 _____	RATCHET PAWL	S45-606-28	

2 _____	.020" THICK SHIM FOR SHIFT SHAFTS	S45-606-29	
1 _____	SPACER, SHIFT SHAFT, FORWARD GEARS	S45-606-30	
1 _____	SELECTOR SHAFT FOR FORWARD GEARS (WELDED)	S45-606-31	
1 _____	WOODRUFF KEY FOR RATCHET WHEEL	S45-606-32	
1 _____	SPIRAL LOCK FOR SELECTOR SHAFT BEARINGS	S45-606-33	
2 _____	NEEDLE BEARING FOR SELECTOR SHAFT	S45-606-34	
1 _____	BEARING SPACER FOR SELECTOR SHAFT	S45-606-35	
1 _____	EXTERNAL SHIFT LEVER ARM FOR FORWARD GEARS	S45-606-36	
1 _____	EXTERNAL REVERSE SHIFT LEVER ARM	S45-606-37	
1 _____	SELECTOR SHAFT FOR REVERSE (WELDED)	S45-606-38	
1 _____	BEARING FOR RATCHET SHAFT, W/CIRCLIP	S45-606-39	
1 _____	BEARING RETAINER PLATE FOR RATCHET ASSY	S45-606-40	
3 _____	POST FOR CAM PLATE	S45-606-41	
1 _____	RATCHET CAM PLATE	S45-606-42	
1 _____	BUSHING FOR RATCHET DRIVER	S45-606-43	
1 _____	DOWEL FOR BRG RETAINER PLATE (SHORTENED)	S45-606-44	
2 _____	SET SCREW FOR EXTERNAL SHIFT LEVERS (M8-1.25)	HV2-846	
1 _____	REVERSE DETENT PLUG	MD2D-607-2	
1 _____	DOWEL FOR BRG RETAINER PLATE	CL-DOWEL-FW	
4 _____	1/4" SPLIT LOCK WASHER	H-WSL6	
1 _____	5/16" LOCK WASHER	H-WSL8	
1 _____	M10 FLAT WASHER BETWEEN RATCHET SPRING AND DRIVER	H-FW10	
1 _____	ROLL PIN FOR RATCHET PAWL SPRINGS (1/8 X 1")	H-RP181000	
1 _____	DOWEL PIN FOR RATCHET DRIVER, 3/16 X 1.50"	H-D3161500	
1 _____	DOWEL PIN FOR CAM PLATE, 3/16 X 1.75"	H-D3161750	
1 _____	REVERSE DETENT BALL	H-BALL-03125	
1 _____	M6 X 1.0 JAM NUT	H-JNM6	

2 _____	6-32 JAM NUT (FOR REV LOCKOUT SPRING POSTS)	H-JN632	
2 _____	JAM NUT, 1/4-28 (GRADE 8)	H-JN1428	
1 _____	1/4-28 NYLOC NUT FOR LOWER HEIM	H-NL1428	
2 _____	M8-1.25 NYLOC NUT FOR SET SCREW	H-NLM8	
2 _____	6-32 X .500" SOCKET HEAD BOLT (REV LOCKOUT SPRING POSTS)	H-B6320500SH	
1 _____	10-24 X 3/8 SOCKET HEAD BOLT (SCREWS INTO DETENT ARM)	H-B10240375SH	
1 _____	1/4-28 X .500 SOCKET HEAD BOLT FOR REV LOCKOUT ROLLER	H-B14280500SH	
1 _____	1/4-28 X .781" BOLT FOR UPPER HEIM (5/16" LONG SHOULDER)	H-B14280781H	
1 _____	1/4-28 X .1.031" BOLT FOR LOWER HEIM (9/16" LONG SHOULDER)	H-B14281031H	
3 _____	1/4-20 X 2.000" HEX BOLT	H-B14202000H	
1 _____	5/16-18 X 1.000 HEX BOLT FOR REV LOCKOUT ARM BUSHING	H-B516181000H	
1 _____	SET SCREW, 1/4-28 X 1.500 (CONNECTS ROD ENDS)	H-S14281500CPS	