



## HV2 5-SPEED KIT PICK SHEET

Updated 5/10/18

### STANDARD OR OPTION (CIRCLE ONE)

		STANDARD ITEM	OPTIONS
1 _____	SHORT DRIVE FLANGE	MD-5930S	HV-5930S MD-5934S HV-5934S
1 _____	LONG DRIVE FLANGE	MD-5930L	HV-5930L MD-5934L HV-5934L
4 _____	SPIDER GEAR	MD-550	MD-550HD
1 _____	BELL HOUSING	AGB.101A (VW)	AGB.101B (CHEVY)
1 _____	INTERNAL OIL PUMP OPTION (SEE PICK SHEET: HV2-913-PICK)	NONE	HV2-913
1 _____	INTERNAL PUMP OPTION REQUIRES HV2-424A BEARING RACE	HV2-424	HV2-424A
1 _____	INTERNAL PUMP OPTION REQUIRES HV2-913-16 SPRAY BAR	NONE	HV2-913-16
4 _____	INTERNAL PUMP OPTION REQUIRES H-AN834 FITTINGS	AGB.109A	H-AN834
1 _____	INTERNAL PUMP OPTION REQUIRES 9-FILTER1	NONE	9-FILTER1

**STANDARD ITEMS** are "auto-built" into the kit and do NOT need to be entered on the invoice.

**OPTIONS** require a plus/minus entry on the invoice to correct price and inventory.

### VARIABLE ITEMS\*

		WEDDLE PART #	NOTES
1 _____	HV25 RING & PINION RATIO _____	HV25-RP###	
1 _____	T/O BEARING                      CONVEX                      FLAT	SC-00170 or 170A	
1 _____	PINION DEPTH SHIM _____ MM THICK	HV-903##	CALCULATE THICKNESS
1 _____	HV25 MAINSHAFT RATIO _____	HV25-#####	
1 _____	HV2 1ST GEAR IDLER _____	HV2-###1	
1 _____	HV2 2ND GEAR IDLER _____	HV2-###1	

**VARIABLE ITEMS (CONTINUED)\***

		WEDDLE PART #	NOTES
1 _____	HV2 3RD IDLER _____	HV2-###!	
1 _____	HV2 3RD SPLINED _____	HV2-##S	
1 _____	CONE FOR 3RD      8D6-CONE (36MM)      8D8-CONE (37MM)	8D#-CONE	
1 _____	NEEDLE BRG FOR 3RD      HV2-436 (36MM)      HV2-437 (37MM)	HV2-43#	
1 _____	HV2 4TH IDLER _____	HV2-###!	
1 _____	HV2 4TH SPLINED _____	HV2-##S	
1 _____	CONE FOR 4TH      8D6-CONE (36MM)      8D8-CONE (37MM)	8D#-CONE	
1 _____	NEEDLE BRG FOR 4TH      HV2-436 (36M)      HV2-437 (37MM)	HV2-43#	
1 _____	HV25 5TH IDLER _____	HV25-###!	
1 _____	HV25 5TH SPLINED _____	HV25-##S	

**\*NOTE: Variable items must be itemized on the invoice with a zero in the price column.**

HV25 PARTS		WEDDLE PART #	NOTES
1 _____	HV2 BASE KIT (SEE BASE KIT PICK SHEET)	HV2BASE-KIT-NFS	SEE HV2BASE-KIT-PICK
1 _____	HV25 FRONT HOUSING	HV25-605	
1 _____	SYNCHRO CONE FOR 5TH GEAR	8D8-CONE	
1 _____	ROLLER BEARING FOR END OF PINION SHAFT	HV2-409	
1 _____	HV25 3-4 SHIFT RAIL ASSEMBLY	HV25-834R	
1 _____	HV25 5TH-REV SLIDER HUB	HV25-845	
1 _____	HV25 5TH-REV SHIFT RAIL	HV25-85RR	
1 _____	HV25 MAINSHAFT BEARING THRUST PLATE	HV25-915	
1 _____	SYNCHRO RING FOR 5TH GEAR	091-311-295-A	

**BAG HV25****WEDDLE PART #****NOTES**

1 _____	5TH GEAR BEARING RACE	HV2-427	
1 _____	NEEDLE BRG FOR 5TH GEAR	HV2-437	
1 _____	RETAINER PLATE FOR LOWER BRG IN NOSECONE	HV2-935	
1 _____	BEARING RACE FOR END OF PINION SHAFT	HV25-426	
1 _____	ROLLER BEARING FOR END OF MAINSHAFT	HV25-429	
1 _____	HV25 5TH-REV SPACER SLEEVE (ON MAINSHAFT)	HV25-929	
1 _____	BRG RETAINER PLATE FOR FRONT HOUSING	HV25-937	
1 _____	HV25 REVERSE IDLER SHAFT SUPPORT PLATE	HV25-946	
1 _____	1/8" PIPE PLUG, INTERNAL SOCKET DRIVE	H-PLUG-18PISD	
5 _____	M5 X 12MM BUTTON HEAD BOLT (FOR BRG RET PLATES)	H-BM5X12BH	
6 _____	M8 X 25MM SOCKET HEAD CAP BOLT	H-BM8X25SH	
2 _____	M8 X 25MM FLAT SOCKET HEAD BOLT	H-BM8X25FSH	
2 _____	M8 X 110MM BOLT FOR FRONT HOUSING	H-BM8X110H	
1 _____	BEARING RACE FOR END OF MAINSHAFT	113-311-375-R4	
1 _____	SINGLE ENDED WIRE SPRING	113-311-249-A	