

AGB SEQUENTIAL SHIFTER

GENERAL NOTES

The Albins Sequential Shifter is specifically designed for AGB transaxles. It features an integral reverse lockout lever and can be fitted with an optional strain gauge shift knob (Weddle PN 8-ST6-KNOB1) to signal to the ECU on your motor. This can be used to cut or retard the ignition during upshifts and/or downshifts.

TECH TIP: AGB transaxles with the latest version gear housing and shift drum can have the reverse lockout cable fitted in two possible locations: 1) the standard position on top of the front housing or 2) through the side of the gear housing. A different plunger is used for each location, AGB-00387 (top mount – 25mm long), or AGB-13583 (side mount – 40mm long). Both plungers are supplied, allowing the end user to choose the most convenient location. A plug (included) must be installed in the unused lockout port.

MAIN SHIFTER CABLE

- 1. The Albins Sequential Shifter does not include the main shifter cable. You will have to order a custom length push-pull cable assembly to suit your vehicle. When determining cable length, keep in mind that sharp bends should be avoided. We recommend a Series 4 Felsted Cable with 50.8mm (2") throw, "bulkhead fitting" on one end, and "clamp fitting" on the other end. You should have no problem finding a quality supplier of control cables in your area. If you need help, feel free to give us a call.
- 2. Once the proper length cable has been obtained, attach the "clamp fitting" end of the cable to the transaxle and the "bulkhead fitting" end of the cable to the shifter.
- 3. Adjust the bulkhead nuts to position the gearshift lever in the middle of its range of travel. The stops that limit the throw of the shifter are inside the transaxle, and the gearshift lever should never touch the shifter housing cross supports (32) or anything else in the cockpit when shifting in either direction.

REVERSE LOCKOUT CABLE

- **1.** Trim the reverse lockout cable outer housing to 150mm (6") longer than the main shifter cable using a pair of sharp side cutters.
- 2. Make sure there are no burs where the cable housing was cut, then slide the housing over the cable and push it all the way home on the transaxle.
- **3.** Feed the cable and housing through the angled hole in the gearshift lever. Slide the end cap (17) onto the end of the housing.
- **4.** Trim the inner cable with a pair of sharp side cutters so there is 60mm (2.5") of cable protruding from the cable housing.

- **5.** Screw the cable adjuster (13) fully into the tapped hole in the gearshift lever.
- **6.** Thread the cable through the adjuster and use the washer [18] and screw (19) to clamp the cable securely in the reverse lockout lever (8). Use Loctite 243 thread locking compound (Weddle PN 9-LT243-50) to secure the screw.
- 7. If necessary, take the slack out of the reverse lockout cable using the adjusting screw (13). Do NOT pre-load the lockout cable, as this may lift the reverse lockout plunger out of its notch. If the plunger is not fully home in its notch, the transaxle might be inadvertently shifted into reverse while the car is moving forward.

SHIFT CUT SWITCH

- **1.** Position the wires in the male Deutsch connector plug as shown in Figure 1. The female plug is pre-wired, but if it is removed for some reason, note the wire colors in Figure 2.
- 2. Test that the proximity sensor is active by moving the trigger plate (4) past the proximity sensor. The LED should light up inside the sensor when it is active. NOTE: The output switches to ground when the sensor is triggered.
- **3.** Fine tune the position of the gearshift lever so there is 3mm to 6mm (1/8" to 1/4") travel at the shift knob before the proximity sensor is activated (This is indicated by a LED lighting up inside the sensor).
- 4. Configure the ECU as appropriate to interface with the switch. The sensor should have a +12V supply. It may be necessary to configure a 'pull-up' resistor for the input channel. The ignition should be set to cut out or retard during the interval that the signal line is grounded. To prevent the ignition cut from re-triggering when the gear lever is moved back to the center position, it is desirable to lock out the signal for approximately 0.5 seconds after the ignition is re-enabled.

FIGURE 1: POSITION OF WIRES IN MALE DEUTSCH CONNECTOR.



FIGURE 2: POSITION, FUNCTION, AND COLOR OF WIRES IN FEMALE DEUTSCH CONNECTOR.

PIN	FUNCTION	WIRE COLOR
1	GROUND	BLUE
2	+12V	BROWN
3	OUTPUT	BLACK

GROUND +12V OUTPUT

WEDDLE INDUSTRIES • 7200 HOLLISTER AVE, SUITE C, GOLETA, CA 93117 • PH: 805 562 8600 • FAX: 805 562 8661 • INFO@WEDDLEINDUSTRIES.COM

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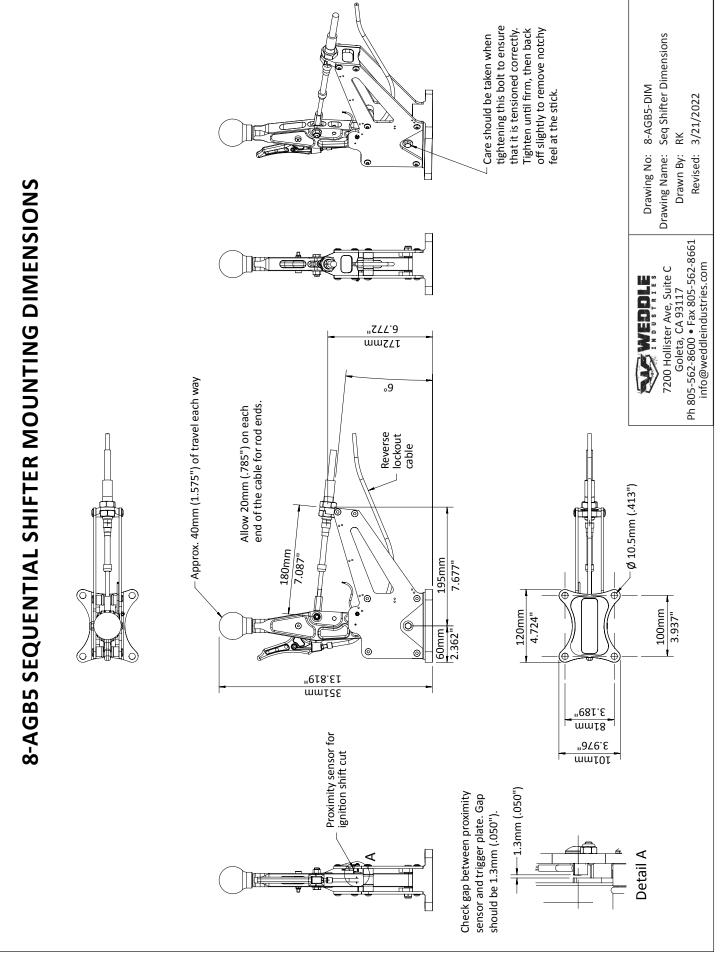
ITEM	PART NO.	DESCRIPTION	QΤ
1	8-AGB5-22021	Gearshift Lever	1
2	8-AGB5-03781	Ball Bearing	2
3	8-AGB5-03130	Shift Lever Bearing Ferule	2
4	8-AGB5-03136	Shift Cut Trigger Plate	1
2	8-AGB5-03329	Left Rubbing Block	1
9	8-AGB5-03330	Right Rubbing Block	1
7	H-BM3X10BH-S	Button Head Bolt, M3x10	4
8	8-AGB5-14448	Reverse Lockout Lever	1
6	8-AGB5-07382	Ball Bearing	2
10	8-AGB5-05020	M6X20 Shoulder Bolt	1
11	H-NLM5	Nyloc Nut, M5x0.8	1
12	AS1S.07384	Cable Adjuster Locknut	1
13	8-AGB5-07383	Cable Adjuster	1
14	AGB.00317	Shift Knob	1
15	8-AGB5-03777	Reverse Lockout Cable Housing	П
16	AS1S.03778	Reverse Lockout Cable	П
17	8-AGB5-03779	End Cap for Cable Housing	1
18	H-WM4	M4 Flat Washer	1
19	H-BM4X6SH	Socket Head Cap Bolt, M4x6	1
20	8-AGB5-03131	Shifter Base Plate	1
21	H-WM6	M6 Flat Washer	4
22	H-BM6X50H	M6X50 Hex Bolt	1
23	H-NLM6	M6 Self Locking Nut	1
24	AS1S.03133	RH Side Plate	1
25	8-AGB5-03930	Proximity Sensor	1
26	H-BM3X8BH-S	M3x8 Button Head Screw	1
27	H-NLM3	M3 Nyloc Nut	1
28	AS1S.03966	LH Side Plate	1
29	AS1S.03135	Cable Mount	1
30	H-BM6X16BH-S	M6x16 Button Head Bolt	12
31	AS1S.03785	O-ring	4
32	AS1S.03134	Cross Support	2
33	AS1S.03732.###	Main Shifter Cable	1
34	8-AGB5-03786	Female Rod End	1
35	Н-В14201250Н	1/4-20x1.250" Hex Bolt	1
36	H-NL1420	1/4-20 Nyloc Nut	1



Drawing Name: Sequential Shifter Assy 8-AGB5-PL Drawing No:

Revised: 4/22/2022 Drawn By: JW

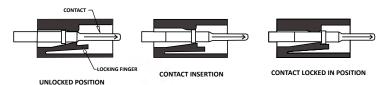
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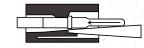
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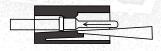
DEUTSCH DTM SERIES CONNECTOR ASSEMBLY

Deutsch Contact Insertion System (DTM Series)



Deutsch Contact Removal Procedure (DTM Series)





SCREWDRIVER INSERTED TO UNLOCK CONTACT

CONTACT REMOVED

CONTACT INSERTION

STEP 1: GRASP CRIMPED CONTACT APPROXIMATELY 25MM (1") BEHIND THE CONTACT BARREL.



CONTACT REMOVAL

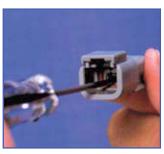
STEP 1: REMOVE ORANGE WEDGE USING NEEDLE NOSE PLIERS TO PULL WEDGE STRAIGHT OUT.



STEP 2: HOLD CONNECTOR WITH REAR GROMMET FACING YOU.



STEP 2: TO REMOVE THE CONTACTS, GENTLY PULL WIRE BACKWARDS, WHILE AT THE SAME TIME RELEASING THE LOCKING FINGER BY MOVING IT AWAY FROM THE CONTACT WITH SCREWDRIVER.



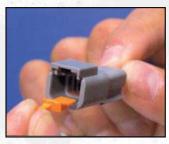
STEP 3: PUSH CONTACT STRAIGHT INTO CONNECTOR GROMMET UNTIL A CLICK IS FELT. A SLIGHT TUG WILL CONFIRM THAT IT IS PROPERLY LOCKED IN.



STEP 3: HOLD THE REAR SEAL IN PLACE, AS REMOVING THE CONTACT WILL DISPLACE THE SEAL.

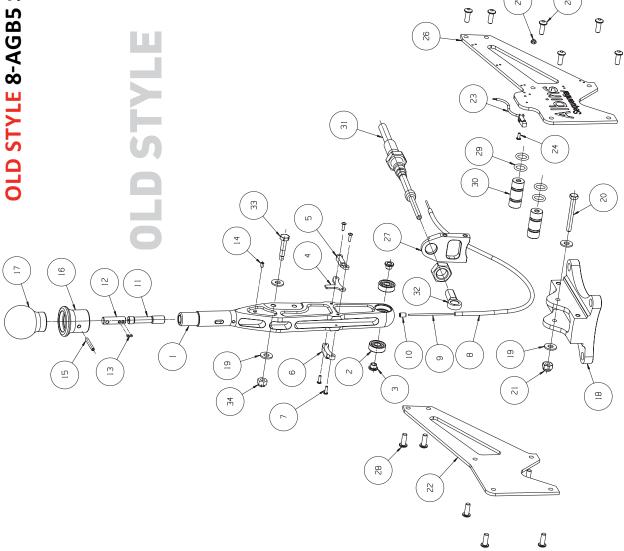


STEP 4: ONCE ALL CONTACTS ARE IN PLACE, INSERT ORANGE WEDGE. RECEPTACLES (SHOWN): THE CONTACTS SHOULD BE SUPPORTED BY HALF-HOLES IN THE WEDGE. PLUGS (NOT SHOWN): THE ENDS OF THE CONTACTS SHOULD ALIGN WITH THE HOLES IN THE WEDGE. IF THE CONTACTS ARE ALIGNED CORRECTLY, THE WEDGE WITH SAAP INTO PLACE WITH GENTLE PRESSURE.



OLD STYLE 8-AGB5 SEQUENTIAL SHIFTER ASSEMBLY	NT	IAL SHIFT	TER ASSEMBLY	
	ITEM	ITEM PART NO.	DESCRIPTION	ΩŢ
	1	AS1S.03111	Gearshift Lever	1
	2	8-AGB5-03781	Ball Bearing	2
	3	8-AGB5-03130	Shift Lever Bearing Ferule	2
	4	8-AGB5-03136	Shift Cut Trigger Plate	⊣
	2	8-AGB5-03329	Left Rubbing Block	+
1001	9	8-AGB5-03330	Right Rubbing Block	1
	7	H-BM3X10BH-S	M3x10 Button Head Bolt	4
	8	8-AGB5-03777	Reverse Lockout Cable Housing	1

1 AS15.03111 Gears 2 8-AGB5-03130 Shift 3 8-AGB5-03130 Shift 4 8-AGB5-03130 Shift 5 8-AGB5-03130 Shift 6 8-AGB5-03329 Left Rever 9 AS15.03778 Rever 10 8-AGB5-03777 Rever 11 8-AGB5-03777 Rever 12 8-AGB5-03779 End C 11 8-AGB5-03779 End C 11 8-AGB5-03779 Shift 12 8-AGB5-03780 M3 G 14 8-AGB5-03797 Shift 15 H-RP4X30 Ax30 16 AGB.00316 Rever 17 AGB.00316 Rever 18 8-AGB5-03797 Shift 19 H-WM6 M6 S 21 H-NLM6 M6 S 22 AS15.03133 RH Si 23 8-AGB5-03930 Proxii 24 H-BM3X8BH-S M3X8 25 AS15.03135 Cable 27 AS15.03135 Cable 28 H-BM6X16BH-S M6X3 30 AS15.03134 Cross 31 AS15.03736 Fema 32 8-AGB5-03786 Fema 33 H-B14201250H 1/4-2	NOIEGIACO	5
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8-AGB5-03779 8-AGB5-03128 8-AGB5-03127 8-AGB5-03127 8-AGB5-03127 8-AGB5-03797 H-RP4X30 AGB.00316 AGB.00317 8-AGB5-03797 H-RP4X30 AGB.00317 8-AGB5-03797 H-RP4X30 AGB.00317 8-AGB5-03786 H-BM6X50H H-NLM6 AS1S.03135 H-NLM3 AS1S.03135 H-BM6X16BH-S AS1S.03785 AS1S.03732 AS1S.03732 8-AGB5-03786 H-BM6X16BH-S AS1S.03732 AS1S.03732 B-AGB5-03786 H-BM6X16BH-S AS1S.03732	03777 Reverse Lockout Cable Housing	1
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AS1S.03133 8-AGB5-03930 H-BM3X8BH-S H-NLM3 AS1S.03966 AS1S.03135 H-BM6X16BH-S AS1S.03785 AS1S.03785 AS1S.03732 AS1S.03732 B-AGB5-03786 H-B14201250H	M6 Self Locking Nut	1
8-AGB5-03930 H-BM3X8BH-S H-NLM3 AS1S.03966 AS1S.03966 AS1S.03135 H-BM6X16BH-S AS1S.03134 AS1S.03134 AS1S.03732 8-AGB5-03786 H-B14201250H	133 RH Side Plate	Т
H-BM3X8BH-5 H-NLM3 AS1S.03966 AS1S.03135 H-BM6X16BH-5 AS1S.03785 AS1S.03734 AS1S.03732 B-AGB5-03786 H-B14201250H	03930 Proximity Sensor	1
H-NLM3 AS1S.03966 AS1S.03135 H-BM6X16BH-S AS1S.03785 AS1S.03134 AS1S.03732 8-AGB5-03786 H-B14201250H	8BH-S M3x8 Button Head Screw	1
AS1S.03966 AS1S.03135 H-BM6X16BH-S AS1S.03785 AS1S.03732 AS1S.03732 R-AGBS-03786 H-B14201250H	M3 Nyloc Nut	1
AS1S.03135 H-BM6X16BH-S AS1S.03785 AS1S.03134 AS1S.03732 8-AGB5-03786 H-B14201250H	966 LH Side Plate	1
H-BM6X16BH-5 AS1S.03785 AS1S.03134 AS1S.03732 8-AGB5-03786 H-B14201250H	135 Cable Mount	1
AS1S.03785 AS1S.03134 AS1S.03732 8-AGB5-03786 H-B14201250H	16BH-S M6x16 Button Head Bolt	12
AS1S.03134 AS1S.03732 8-AGBS-03786 H-B14201250H	785 O-ring	4
AS1S.03732 8-AGB5-03786 H-B14201250H	134 Cross Support	2
8-AGB5-03786 H-B14201250H	732 Main Shifter Cable	Н
Н-В14201250Н	03786 Female Rod End	Н
	1/4-20x1.250" Hex Bolt	П
34 H-NL1420 1/4-2	1/4-20 Nyloc Nut	1



Drawing Name: OLD STYLE Seq Shifter Assy Drawing No: 8-AGB5-PL (OLD)

4/22/2022 X Revised: Drawn By:

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